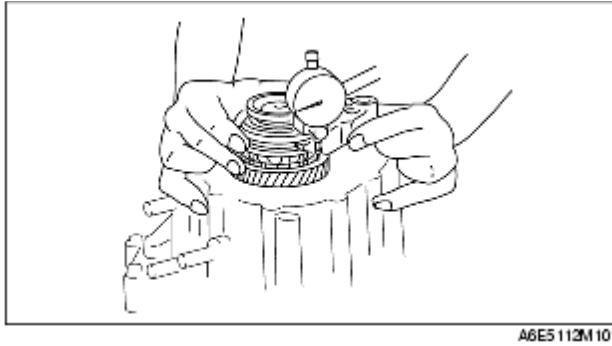


5TH GEAR THRUST CLEARANCE PREINSPECTION

B3E051501029M02

1. Remove the rear cover.
2. Measure the 5th gear thrust clearance using a dial indicator.



- If it exceeds the maximum specification, inspect the contact surfaces of 5th gear and the clutch hub. Replace worn or damaged parts.

Standard clearance
0.100-0.220 mm {0.0040-0.0086 in}
Maximum clearance
0.270 mm {0.0106 in}